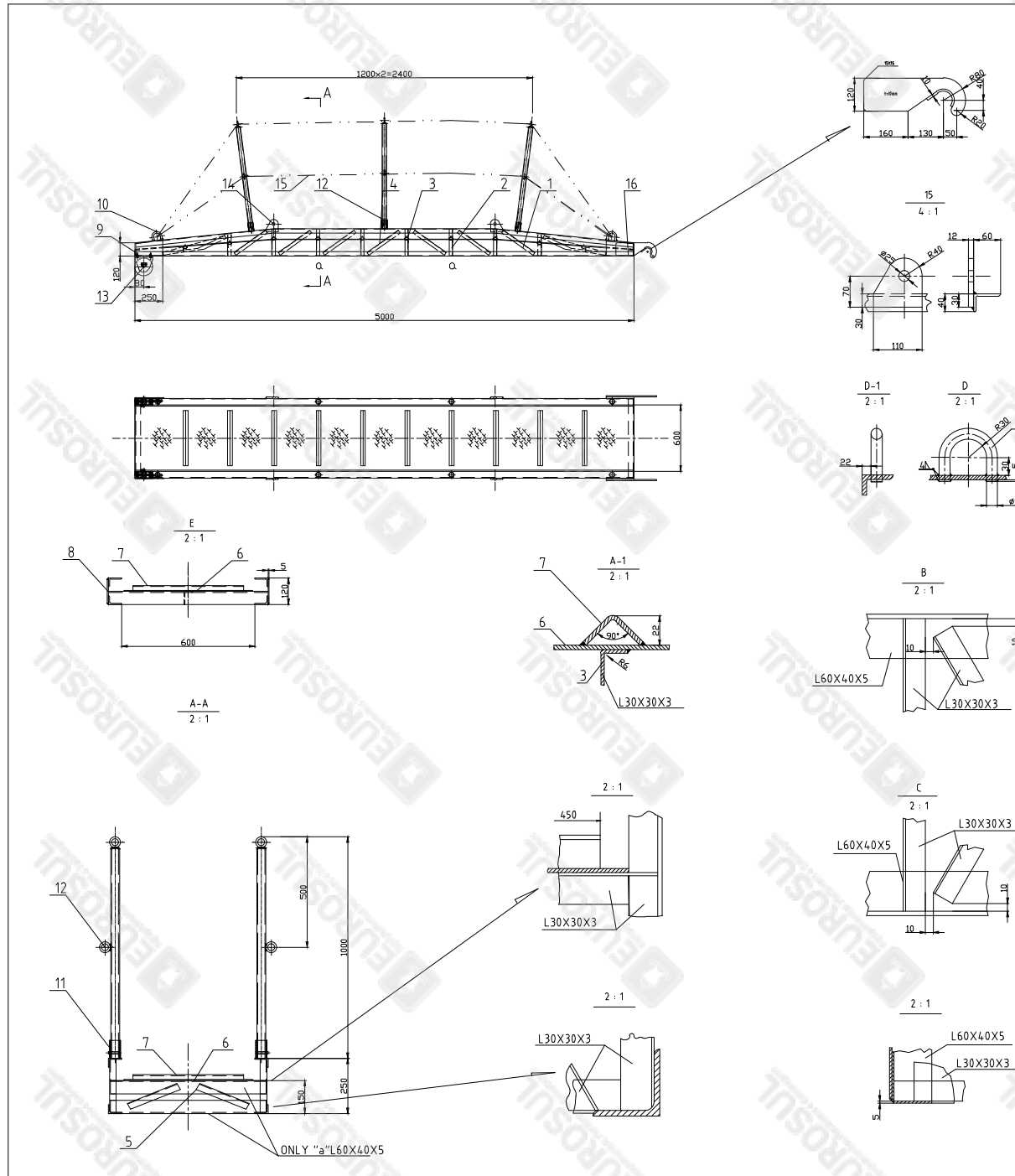


Technical requirements

- Parts made of aluminium must be oxidized according to standard CB×/Z92-81.
- The maximum use angle of this ladder is 30°.
- Finished framework of ladder should not be changed in shape and deflect. checking is referred standard of ISO7061-2015
- Load test:
When the part ladder is supported horizontally on both ends and applied with 75Kg for every 2cleats there shall be no defect in all parts, and also the maximum deflection in the middle of the ladder shall not exceed L/300 mm.

技术要求

- 铝质零件均需进行氧化处理，质量标准CB×/Z 92-81.
- 本梯最大使用角度30°.
- 完工后的梯架不应有歪斜、扭曲、变形现象。制造验收标准参照ISO7061-2015.
- 强度试验：
将梯架呈水平状态置于两端支架上，按每两级踏步75kg载荷压载，在压载下，跳板各部位不允许产生形位失真，最大挠度值不得大于L/300 mm.



16	钩板 hook plate	2	铝质合金 aluminum alloy	8	
15	尼龙绳 handrail ropes	1	尼龙绳 nylon rope	4.4	
14	吊眼板 &=12 hanging eye plate	4	LF5 al. alloy	2	
13	滚轮装置 roller device	2	装配件 assembly	13	
12	栏杆柱 &=4 handrail stanchion	6	LF5 al. alloy	12	
11	栏杆座 &=4.5 handrail socket	6	LF5 al. alloy	2	
10	眼环 &=16 eye ring	4	LF5 al. alloy	0.4	
9	封板 &=5 strengthening plate	4	LF5 al. alloy	1.2	
8	复板 &=5 doubling plate	4	LF5 al. alloy	2.4	
7	踏步 L30X30X3 step	12	LF5 al. alloy	3	
6	盖板 &=4.5 cover plate	1	LF5 al. alloy	28	
5	底部支撑 L30X30X3 slant stay	8	LF5 al. alloy	3.5	
4	斜支撑 L30X30X3 slant stay	18	LF5 al. alloy	5.5	
3	横梁 L30X30X3 beam	6	LF5 al. alloy	3.5	
2	垂直支撑 L30X30X3 vertical stay	20	LF5 al. alloy	3	
1	梯架 L50X50X5 ladder frame	1	LF5 al. alloy	27	

序号 NO	代号 MARK	名称 NAME	数量 QTY	材料 MATERIAL	一个共注 WEIGHT	备注 REMARKS
铝质跳板梯 L=5000 AL. WHARF LADDER					ISO7061-2015-A5	
制图 设计 校对 审核					江苏姜堰船舶附件有限公司 JIANGSU JIANGYAN MARINE OUTFITTING CO.,LTD	
图样标记			比例	120 1:30		
日期			共	第		